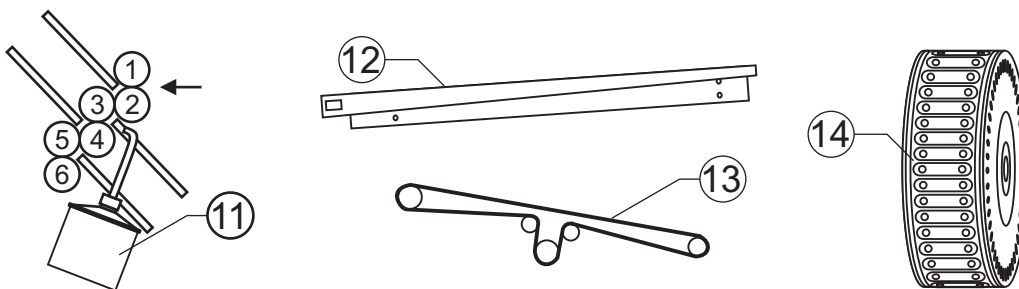


Pos. no.	KEPES Part no.	Description	Recommended Quantity
1	930407	Drive Fold Roller, 13 bands	1
2	930408	Fold Roller, 13 bands	2
3	930406	Fold Roller, 14 bands	3
4	930404	Idler Segmented Glue Roller	As Needed
5	ZMR	Segmented Glue Nose for Fold Plate	0
6	690005	Springs, extension	10
7	200114	Roller Bearing	2 per roller
8	612058	Pivot Bushings	14
9	730055	Pivot bolts	10
10	690040	Spring - compression	2
11	600502	Grease Cannister	2
12	410090	Infeed Guide	1
13	410066	Infeed Belt	1
14	790500	Suction Wheel	1



Synthetic Material Choices for Your Rollers



Rubber

Wear-resistant, able to rejuvenate



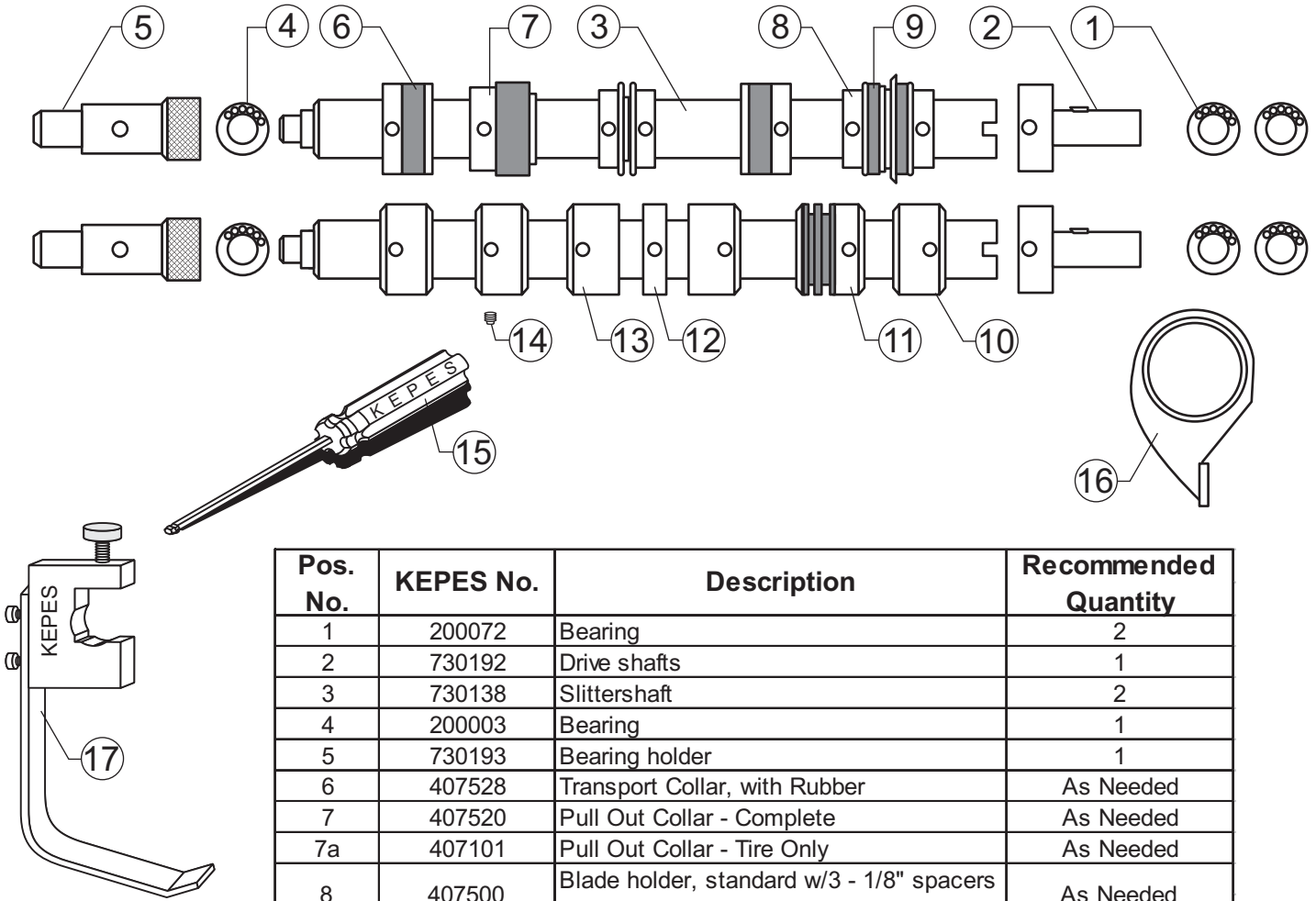
Foam

For aqueous coatings



Urethane

Durable, chemical resistant



Pos. No.	KEPES No.	Description	Recommended Quantity
1	200072	Bearing	2
2	730192	Drive shafts	1
3	730138	Slittershaft	2
4	200003	Bearing	1
5	730193	Bearing holder	1
6	407528	Transport Collar, with Rubber	As Needed
7	407520	Pull Out Collar - Complete	As Needed
7a	407101	Pull Out Collar - Tire Only	As Needed
8	407500	Blade holder, standard w/3 - 1/8" spacers (edge trim ring not included)	As Needed
9	400023	Edge trim ring only	As Needed
10	407529	Transport Collar, Steel	As Needed
11	400042	Female score collar	As Needed
12	407607	14mm wide die block, double sided	As Needed
13	407539	Die block, standard, single sided	As Needed
14	808015	Set screw, brass tip	1 per Collar
15	807010	4mm Pin wrench	1
16	409152	Bleed-out stripper	As Needed
17	409224	Perforation stripper	As Needed

Helpful Hints - While installing your rollers , be sure to check:

- Fold plate and deflector settings
- “Zero” the roller tension settings
- Check drive belts and pulleys for wear
- Inspect in-feed guide and belt for wear
- Clean or replace air pump filters (and vanes if applicable)
- Inspect electrical connections between units
- Inspect and clean the suction valve and wheel
- Check transport collars for wear, recover or replace if needed

For instruction on how to check these items
or if you have any other questions, call 262-652-7889