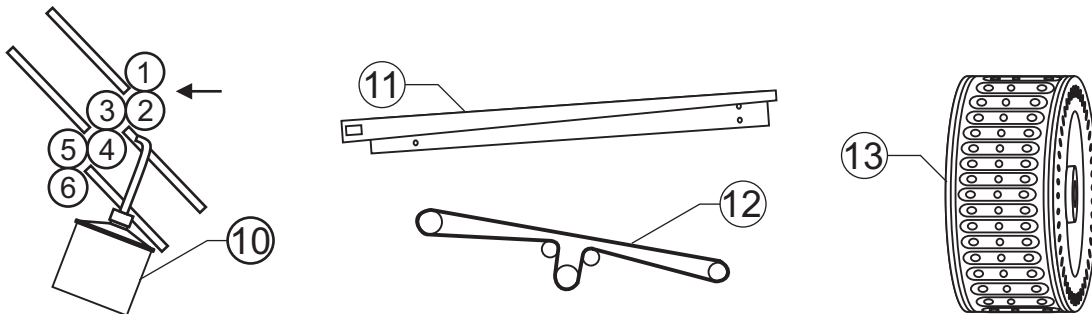


Pos. no.	KEPES Part no.	Folder type		Description	Recommended Quantity
		T	B		
1	930675	78	30	Fold Roller, 24 bands	3
2	930676	78	30	Fold Roller, 25 bands	3
3	930604	78	30	Segmented Glue Roller	
4	860119	78	30	Segmented Glue Nose for Fold Plate	
1	930673	66	26	Fold Roller, 20 bands	3
2	930674	66	26	Fold Roller, 21 bands	3
3	930603	66	26	Segmented Glue Roller	
4	860177	66	26	Segmented Glue Nose for Fold Plate	
1	930218	56	22	Fold Roller, 16 bands	3
2	930219	56	22	Fold Roller, 15 bands	3
3	930599	56	22	Segmented Glue Roller	
4	860146	56	22	Segmented Glue Nose for Fold Plate	
5	690005			Springs, extension	8
6	200114			Roller Bearing	14
7	612058			Pivot Bushings	14
8	730055			Pivot bolts	10
9	690040			Springs, compression	4
10	600502			Grease Cannister	2
11	Please Call			Infeed Guide	
12	Please Call			Infeed Belt	
13	880040			Suction Wheel - 3 hole	



Synthetic Material Choices for Your Rollers



Rubber

Wear-resistant, able to rejuvenate



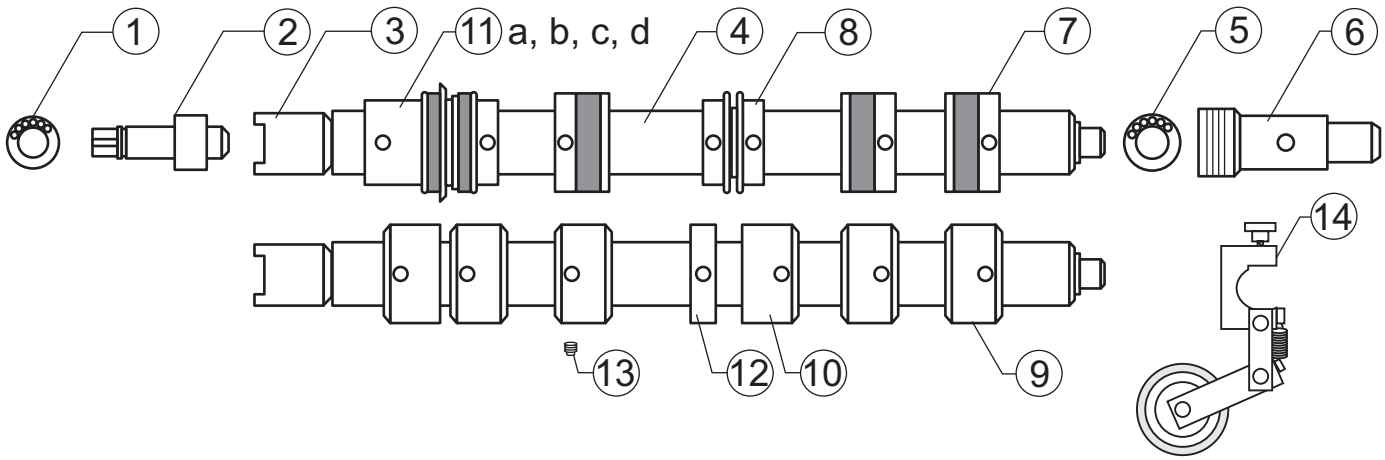
Foam

For aqueous coatings



Urethane

Durable, chemical resistant



Pos. No.	KEPES No.	Folder type		Description	Recommended Quantity
		T	B		
1	200005			Bearing, drive side	2
2	730133			Drive shafts	2
3	730163			Slittershaft, drive coupling only	
4	730161	78	30	Slittershaft, 78	2
4	730160	66	26	Slittershaft, 66	2
4	730162	56	22	Slittershaft, 56	2
5	200015			Bearing, idler side	4
6	730109			Bearing holder	2
7	407535			Transport Collar, with Rubber	
8	407502			Blade holder, standard	
9	407532			Transport Collar, Steel	
10	407538			Counter knife, standard, single sided	
11a	407605			Blade holder, wide	
11b	790094			Edge trim ring	
11c	407510			1/16" Blade spacer standard OD	
11c	407511			1/8" Blade spacer standard OD	
11c	407512			1/4" Blade spacer standard OD	
11d	612063			1mm Blade spacer, small OD	
11d	612069			.5mm Blade spacer, small OD	
12	407608			Counter knife, narrow, double sided	
13	808015			Set screw, brass tip	
14	411222			Ejector wheel, cpl	

Helpful Hints - While installing your rollers , be sure to check:

- Fold plate and deflector settings
- “Zero” the roller tension settings
- Check drive belts and pulleys for wear
- Inspect in-feed guide and belt for wear
- Clean or replace air pump filters (and vanes if applicable)
- Inspect electrical connections between units
- Inspect and clean the suction valve and wheel
- Check transport collars for wear, recover or replace if needed

For instruction on how to check these items
or if you have any other questions, call 262-652-7889