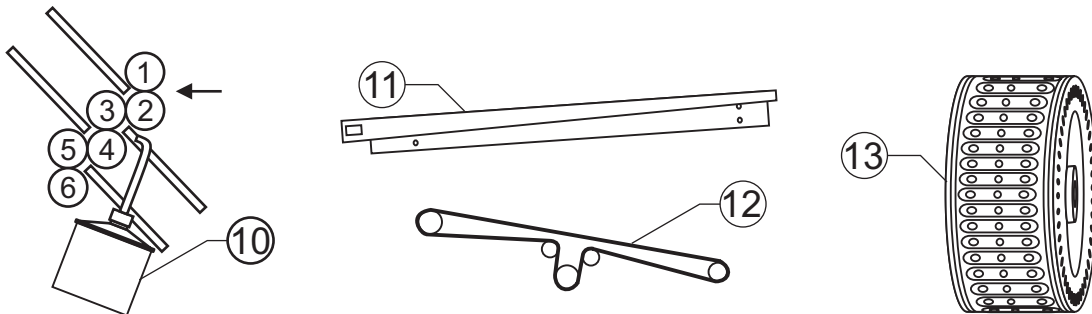


| Pos. no. | KEPES Part no. | Folder type |    | Description                        | Recommended Quantity |
|----------|----------------|-------------|----|------------------------------------|----------------------|
|          |                | T           | B  |                                    |                      |
| 1        | 930675         | 78          | 30 | Fold Roller, 24 bands              | 3                    |
| 2        | 930676         | 78          | 30 | Fold Roller, 25 bands              | 3                    |
| 3        | 930604         | 78          | 30 | Segmented Glue Roller              |                      |
| 4        | 860119         | 78          | 30 | Segmented Glue Nose for Fold Plate |                      |
| 1        | 930673         | 66          | 26 | Fold Roller, 20 bands              | 3                    |
| 2        | 930674         | 66          | 26 | Fold Roller, 21 bands              | 3                    |
| 3        | 930603         | 66          | 26 | Segmented Glue Roller              |                      |
| 4        | 860177         | 66          | 26 | Segmented Glue Nose for Fold Plate |                      |
| 1        | 930218         | 56          | 22 | Fold Roller, 16 bands              | 3                    |
| 2        | 930219         | 56          | 22 | Fold Roller, 15 bands              | 3                    |
| 3        | 930599         | 56          | 22 | Segmented Glue Roller              |                      |
| 4        | 860146         | 56          | 22 | Segmented Glue Nose for Fold Plate |                      |
| 5        | 690005         |             |    | Springs, extension                 | 8                    |
| 6        | 200114         |             |    | Roller Bearing                     | 14                   |
| 7        | 612058         |             |    | Pivot Bushings                     | 14                   |
| 8        | 730055         |             |    | Pivot bolts                        | 10                   |
| 9        | 690040         |             |    | Springs, compression               | 4                    |
| 10       | 600502         |             |    | Grease Cannister                   | 2                    |
| 11       | Please Call    |             |    | Infeed Guide                       |                      |
| 12       | Please Call    |             |    | Infeed Belt                        |                      |
| 13       | 880040         |             |    | Suction Wheel - 3 hole             |                      |



### Synthetic Material Choices for Your Rollers



#### Rubber

Wear-resistant, able to rejuvenate



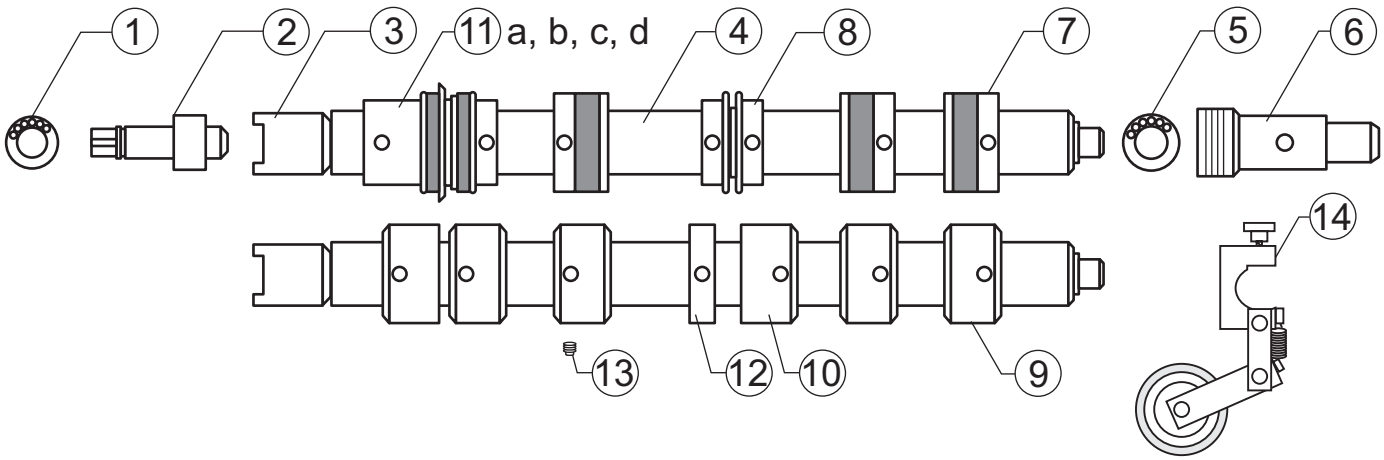
#### Foam

For aqueous coatings



#### Urethane

Durable, chemical resistant



| Pos. No. | KEPES No. | Folder type |    | Description                           | Recommended Quantity |
|----------|-----------|-------------|----|---------------------------------------|----------------------|
|          |           | T           | B  |                                       |                      |
| 1        | 200005    |             |    | Bearing, drive side                   | 2                    |
| 2        | 730133    |             |    | Drive shafts                          | 2                    |
| 3        | 730163    |             |    | Slittershaft, drive coupling only     |                      |
| 4        | 730161    | 78          | 30 | Slittershaft, 78                      | 2                    |
| 4        | 730160    | 66          | 26 | Slittershaft, 66                      | 2                    |
| 4        | 730162    | 56          | 22 | Slittershaft, 56                      | 2                    |
| 5        | 200015    |             |    | Bearing, idler side                   | 4                    |
| 6        | 730109    |             |    | Bearing holder                        | 2                    |
| 7        | 407535    |             |    | Transport Collar, with Rubber         |                      |
| 8        | 407502    |             |    | Blade holder, standard                |                      |
| 9        | 407532    |             |    | Transport Collar, Steel               |                      |
| 10       | 407538    |             |    | Counter knife, standard, single sided |                      |
| 11a      | 407605    |             |    | Blade holder, wide                    |                      |
| 11b      | 790094    |             |    | Edge trim ring                        |                      |
| 11c      | 407510    |             |    | 1/16" Blade spacer standard OD        |                      |
| 11c      | 407511    |             |    | 1/8" Blade spacer standard OD         |                      |
| 11c      | 407512    |             |    | 1/4" Blade spacer standard OD         |                      |
| 11d      | 612063    |             |    | 1mm Blade spacer, small OD            |                      |
| 11d      | 612069    |             |    | .5mm Blade spacer, small OD           |                      |
| 12       | 407608    |             |    | Counter knife, narrow, double sided   |                      |
| 13       | 808015    |             |    | Set screw, brass tip                  |                      |
| 14       | 411222    |             |    | Ejector wheel, cpl                    |                      |

***Helpful Hints - While installing your rollers , be sure to check:***

- Fold plate and deflector settings
- “Zero” the roller tension settings
- Check drive belts and pulleys for wear
- Inspect in-feed guide and belt for wear
- Clean or replace air pump filters (and vanes if applicable)
- Inspect electrical connections between units
- Inspect and clean the suction valve and wheel
- Check transport collars for wear, recover or replace if needed

For instruction on how to check these items  
or if you have any other questions, call 262-652-7889